



INVITATION FOR QUOTATION FOR REPAIR WORK OF CNC MACHINES

To

1. Notice Board & Website - Govt. ITI Butana

Memo No. 2947

Date: 29-04-26

Sub:- Invitation of quotation for Repairing work of CNC Machines

1. You are invited to submit your most competitive quotation for the following services:-

Description of Issues & Scope of Work

Sr. No.	Machine Details	Observed Issues	Remarks	Scope of Work
1	Make: MTAB Model: Maxmill Plus Year: 2012-13 Controller: Siemens 802DSL	- 4065 Buffered Memory Lost - 400015 PROFIBUS I/O Card Fault - 400000 PLC Stop Alarm - Emergency Stop Alarm - Air Pressure Not OK - Lubrication Oil Level Low	Indicates PLC program/data loss and multiple system faults	- Restore PLC program & parameters - Rectify PROFIBUS & I/O faults - Repair lubrication & pneumatic system - Complete testing & commissioning
2	Make: MTAB Model: Maxturn Plus Year: 2012-13 Controller: Siemens 802DSL	- 4065 Memory issue (restored) - Axis working (X & Z) - Spindle not running	Spindle configuration incomplete/incorrect	- Configure spindle properly (Siemens software) - Check PLC/drive parameters - Test spindle operation - Final trial & calibration
3	Make: MTAB Model: Compact Drill Year: 2011-12 Controller: Siemens 802 Baseline	- Missing PLC Backup File - Old controller version - System not restorable	Machine completely non-operational	- Develop/restore PLC program - OEM/Siemens support if required - Controller configuration - Full system commissioning

Terms & Conditions

- Interested firms may visit the institute at their own cost on any working day between 09:00 AM to 05:00 PM for inspection of CNC machines. No inspection charges shall be paid.
- Quotations must be submitted in sealed envelope only (physical submission) after inspection, based on identified faults and required repairs. No quotation through email/online mode will be accepted.
- The quotation must include cost of spare parts, labor, freight and all applicable charges.
- Firms must quote their most competitive rates, clearly mentioning fault-wise/machine-wise repair cost.
- Prices shall be quoted in Indian Rupees (INR) only.
- Quotation shall remain valid for minimum 60 days from the last date of submission.
- Quotations will be evaluated based on:
 - Properly signed
 - Compliance with terms & specifications
 - Machine-wise/item-wise comparison
- Work will be awarded to the lowest responsive bidder. The institute reserves the right to accept/reject any or all quotations without assigning any reason.
- Payment shall be made as per Govt. rules after satisfactory completion of work.

10. Warranty/guarantee (if any) on repair/replaced parts must be clearly mentioned.
11. No extra/hidden charges beyond quoted price will be accepted.
12. Site visit is optional but advisable before quoting.
13. GST must be clearly indicated in the quotation.
14. Bidder must clearly mention feasibility of repair (full/partial).
15. All repair work shall be carried out within the institute premises only. No machine shall be taken outside.
16. Last date & time for submission: **05:00 PM** (Time) on **15-05-2026** (Date).

(S/mt.)

(S/mt.)


Principal
Govt. Industrial Training Institute
Butana
